

Outfront

MOTORSPORTS

Recommended Minimum Torque Values for Outfront/ARP EZ
12mm head studs (ARP 625+)

8

1

3

5

6

4

2

7

Torque all to 25 lbs	1,2,3,4,5,6,7,8
Torque all to 50 lbs	1,2,3,4,5,6,7,8
Torque all to 75 lbs	1,2,3,4,5,6,7,8
Loosen all 1 turn	8,7,6,5,4,3,2,1
Torque all bolts to 25 lbs	1,2,3,4,5,6,7,8
Torque all bolts to 50 lbs	1,2,3,4,5,6,7,8
Torque all bolts to 75 lbs	1,2,3,4,5,6,7,8
Torque center bolts to 110 lbs	1,2,3,4
Torque outer bolts to 100 lbs	5,6,7,8

Remember to lube all threads prior to install with oil on the block side and ARP lubricant on the nut side.

Call (714) 994-5222 or email sales@outfrontmotorsports.com with any questions